

NAFEMS

# Management of Design Analysis

June 10<sup>th</sup>, 2008





# Agenda

## Management of Design Analysis

June 10<sup>th</sup>, 2008

9am PDT (Los Angeles) / 12n EDT (New York) / 5pm BST (London)

▲ Welcome & Introduction (Overview of NAFEMS Activities)

▲ Matthew Ladzinski, *NAFEMS North America*

▲ Management of Design Analysis

▲ Vince Adams, *SolidWorks*

▲ Q&A Session

▲ Panel

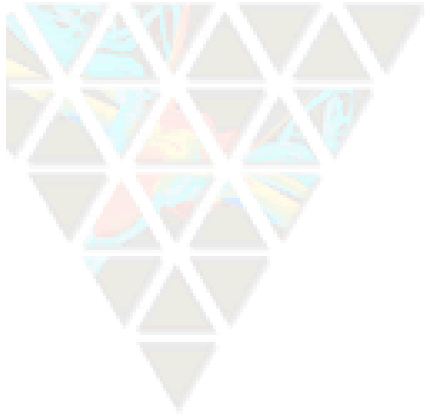
▲ Closing



Ladzinski



Adams



THE INTERNATIONAL ASSOCIATION  
FOR THE ENGINEERING ANALYSIS  
COMMUNITY

## An Overview of NAFEMS NA Activities



Matthew Ladzinski  
NAFEMS  
North American Representative



# Planned Activities in North America

## ➤ Webinars

- New topic each month!
  - Multiphysics Simulation using Implicit Sequential Coupling (*July 17<sup>th</sup>*)
  - Complexity Management: New Perspectives and Challenges for CAE in the 21<sup>st</sup> Century
  
- Recent webinars:
  - CCOPPS: Fatigue of Welded Pressure Vessels
  - Applied Element Method as a Practical Tool for Progressive Collapse Analysis of Structures
  - AUTOSIM: The Future of Simulation in the Automotive Industry
  - A Common Sense Approach to Stress Analysis and Finite Element Modeling
  - The Interfacing of FEA with Pressure Vessel Design Codes (CCOPPS Project)
  - Multiphysics Simulation using Directly Coupled-Field Element Technology
  - Methods and Technology for the Analysis of Composite Materials
  - Simulation Process Management
  - Simulation-supported Decision Making (Stochastics)
  - Simulation Driven Design (SDD) Findings

**To register for upcoming webinars, or to view a past webinar, please visit: [www.nafems.org/events/webinars](http://www.nafems.org/events/webinars)**



## Planned Activities in North America

### **NAFEMS NA 2008 Regional Summit**

#### *NAFEMS 2020 Vision of Engineering Analysis and Simulation*

- **NAFEMS 2020** will bring together the leading visionaries, developers, and practitioners of CAE-related technologies and business processes
- **Goal:** Provide attendees with the best “food for thought and action” to deploy CAE over the next several years
- **Location:** Embassy Suites Hotel & Convention Center, Hampton, Virginia
- **Date:** October 29-31, 2008

**Abstract Submission Deadline:  
June 15<sup>th</sup>, 2008**

**For more information, visit:**

**[www.nafems.org/nafems2020](http://www.nafems.org/nafems2020)**





# Keynote Presenters for NAFEMS 2020

- **Prof. Ahmed Noor**, *Old Dominion University (Director of ODU's Center for Advanced Engineering Environments)*

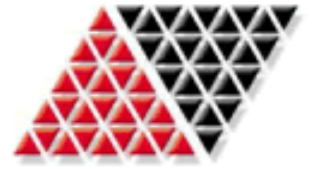


- **Prof. Thomas J.R. Hughes**, *University of Texas at Austin*



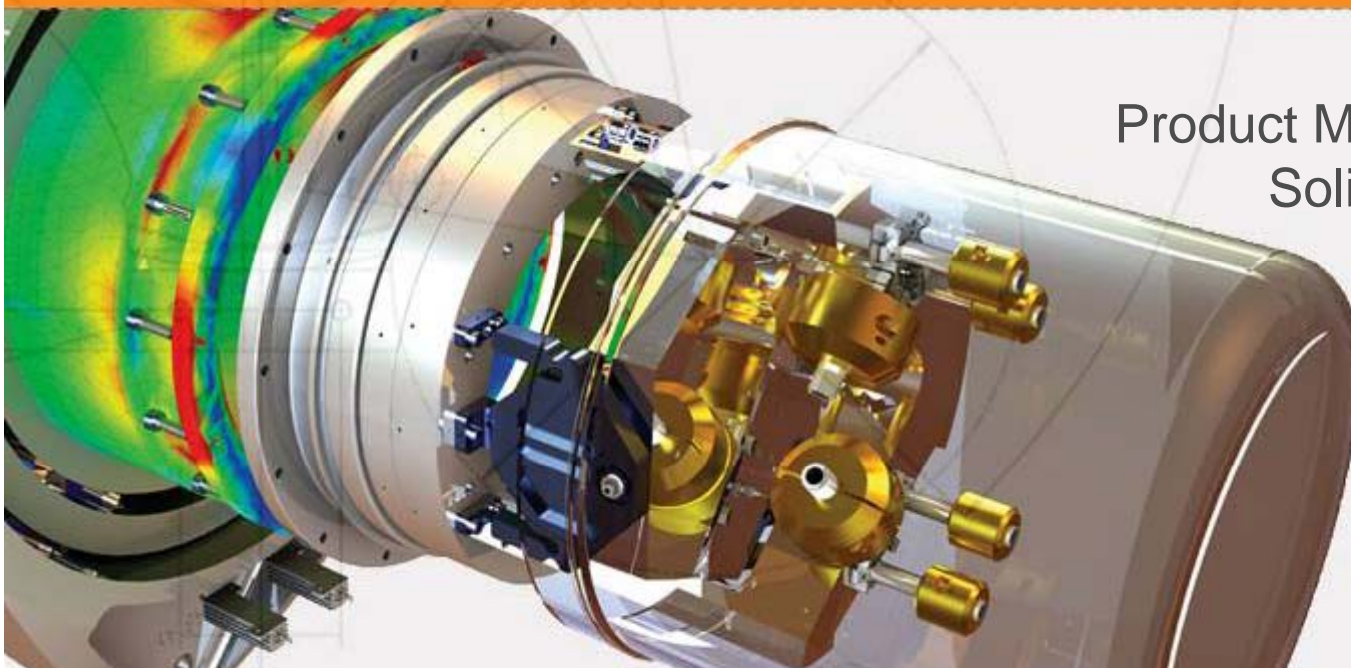
- **Dr. Takeshi Abe**, *Ford Motor Company*







# Welcome to Managing Design Simulation...



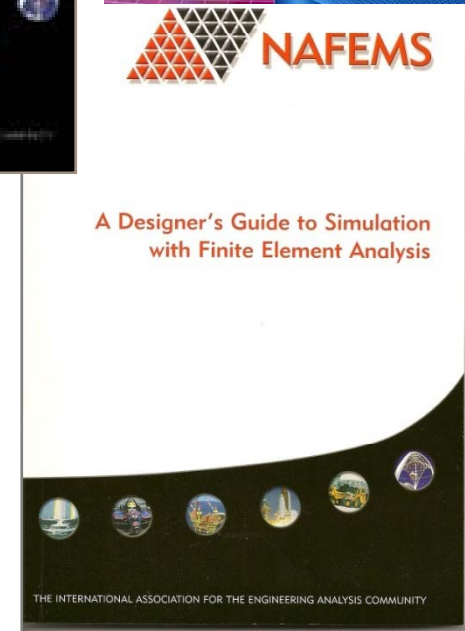
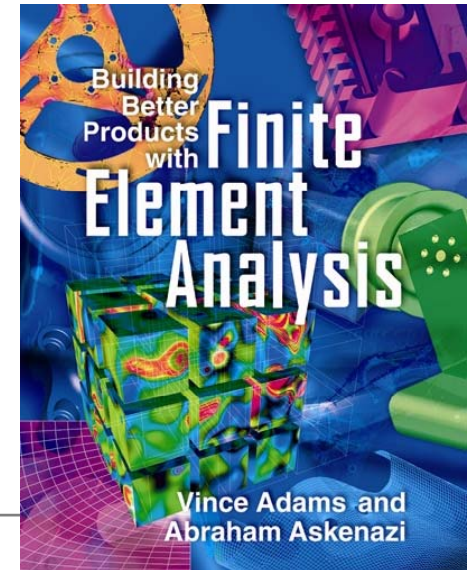
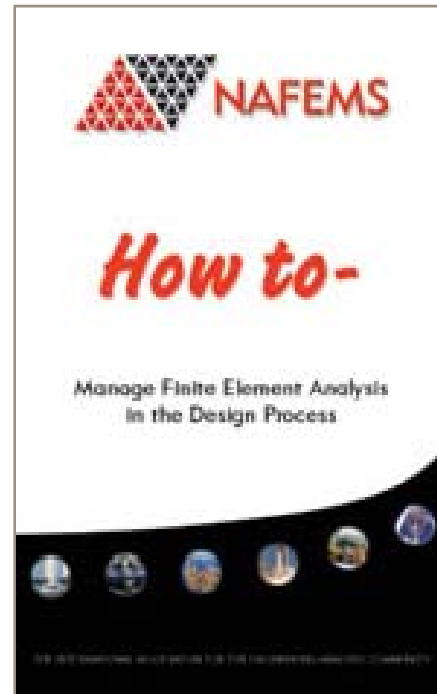
Vince Adams  
Product Manager – Simulation  
SolidWorks Corporation

Image courtesy of National Optical Astronomy  
Observatory, operated by the Association of Universities  
for Research in Astronomy, under cooperative  
agreement with the National Science Foundation.

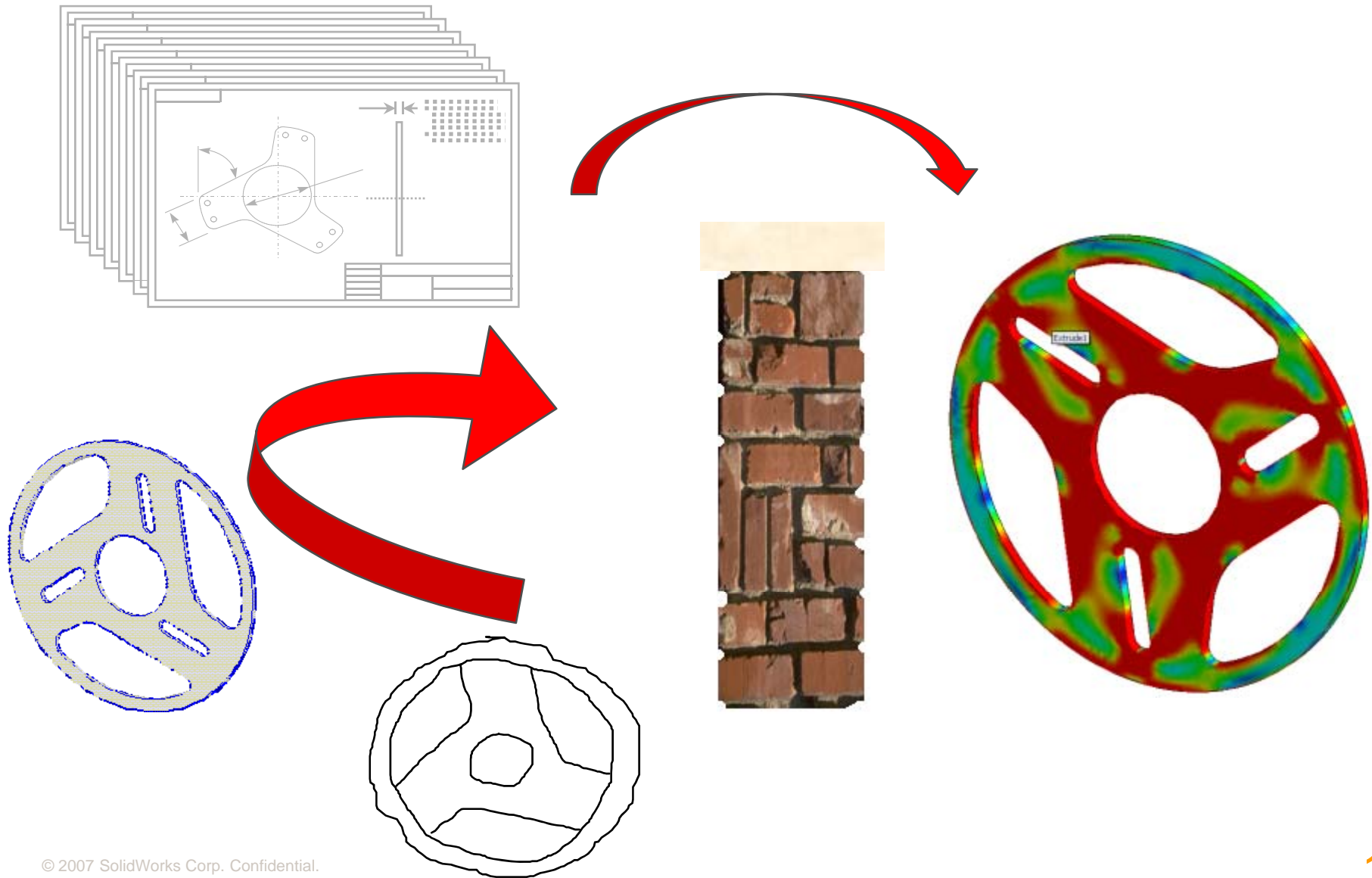


# About Vince Adams...

- Former Design Engineer and Engineering Manager
- 6 US and International Patents
- Focused on FEA for 15+ years
- Former NAFEMS North American Chairman
- International speaker on simulation topics
- Authored many articles and texts on simulation in the design process.
- Currently Product Manager for Simulation Products at SolidWorks Corporation

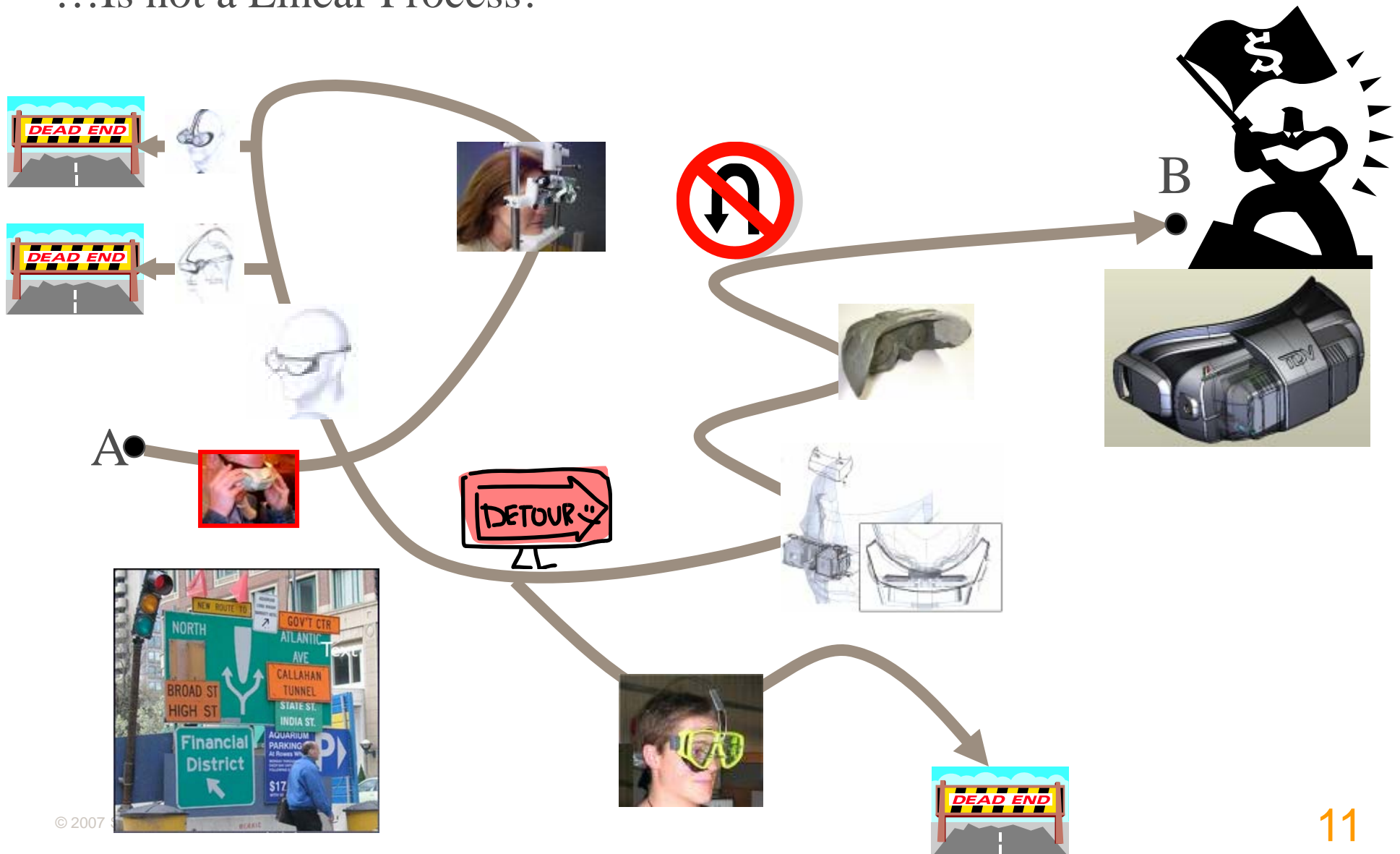


# The Product Development Process...

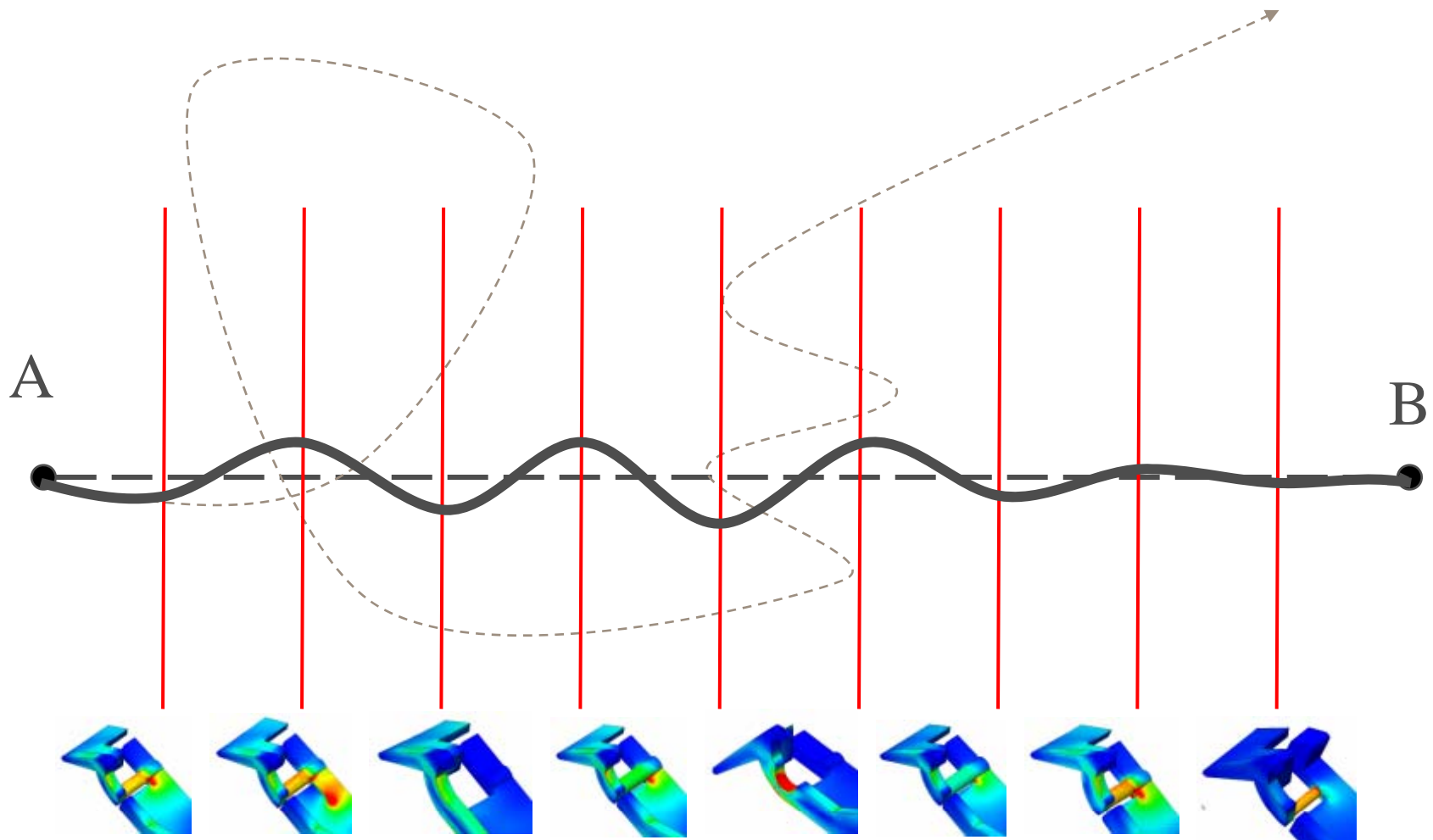


# The Product Development Process...

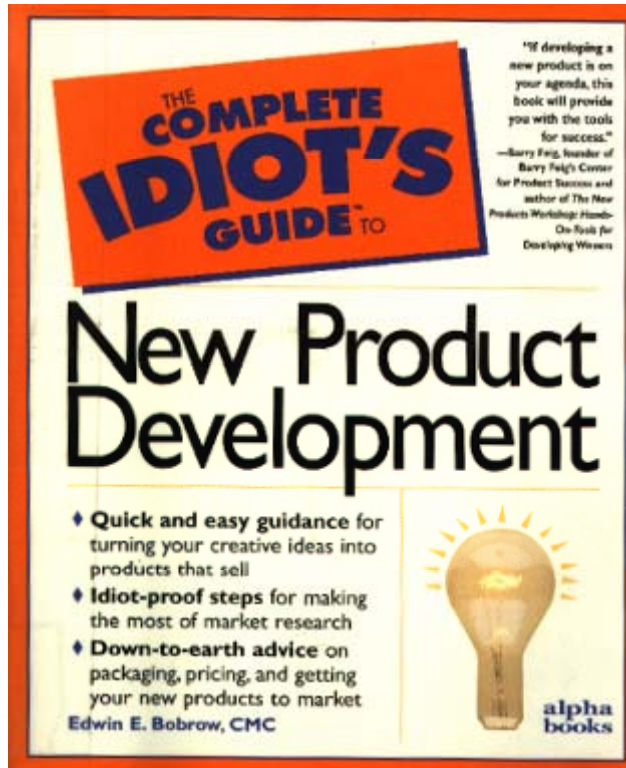
...Is not a Linear Process!



# The Product Development Process...



# The Product Development Process...

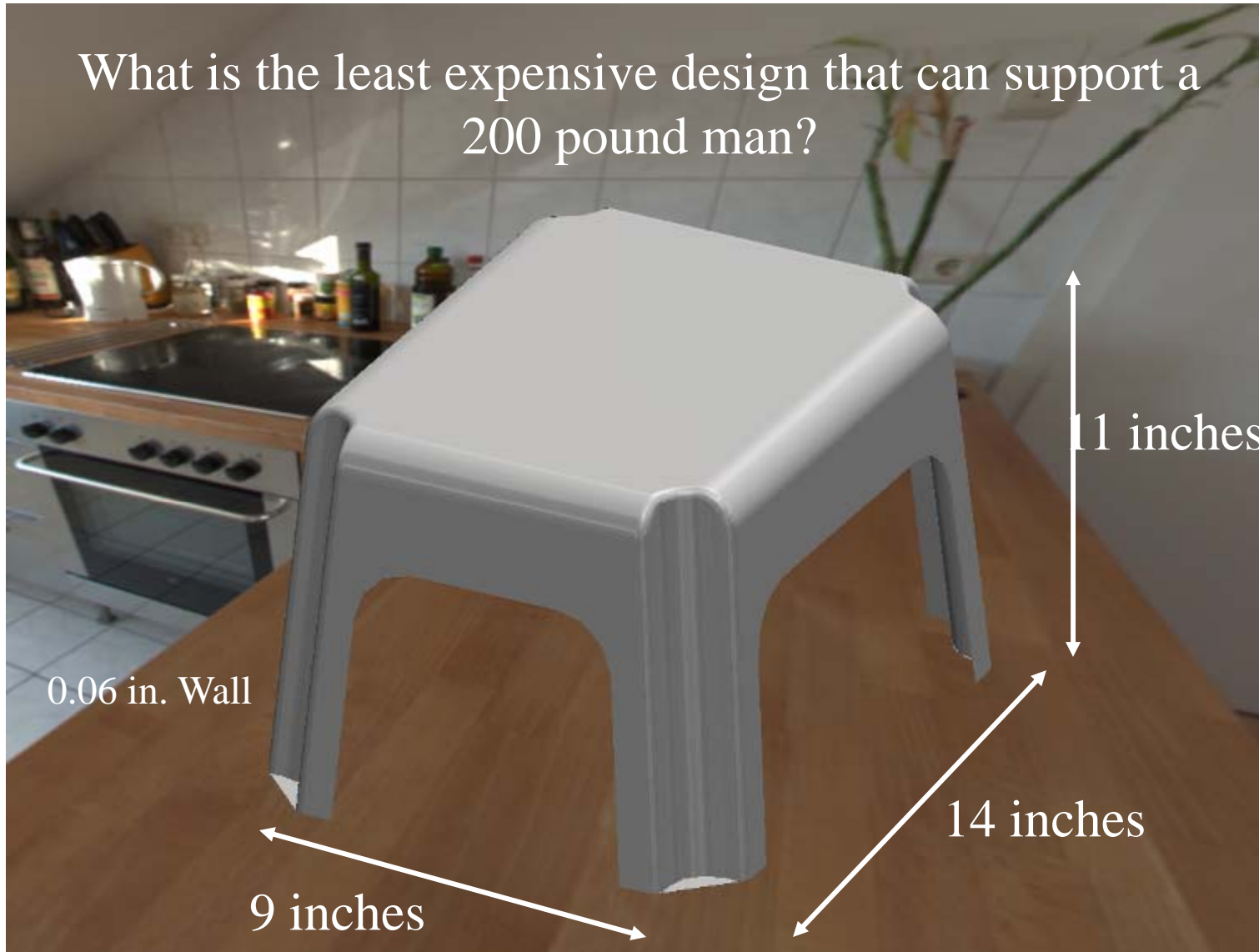


*“The single most cost-effective way to speed up product development is...to not make mistakes.”*

*“How do you know you made the right decision?”*

# How do you know which to choose...

What is the least expensive design that can support a 200 pound man?



# How do you know which to choose...

## Design Options Proposed

No Ribs



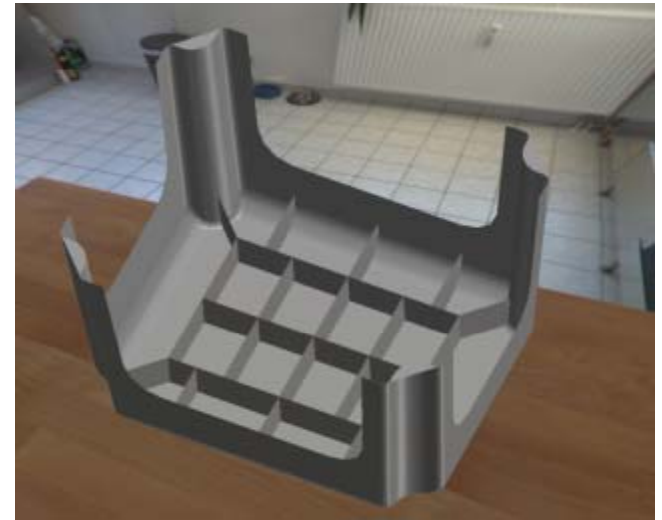
24 in<sup>3</sup>  
Baseline

Shallow Ribs



26.5 in<sup>3</sup>  
(+10%)

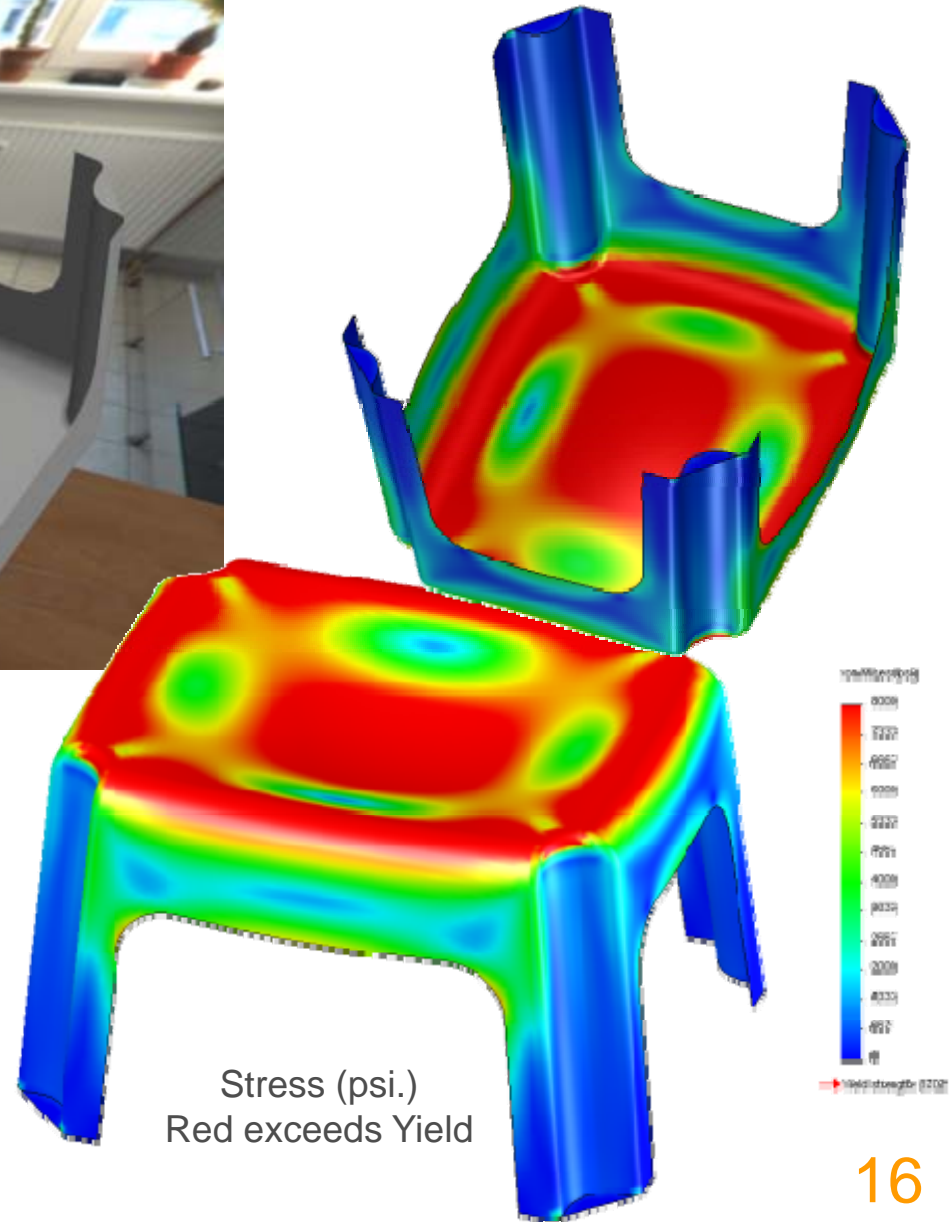
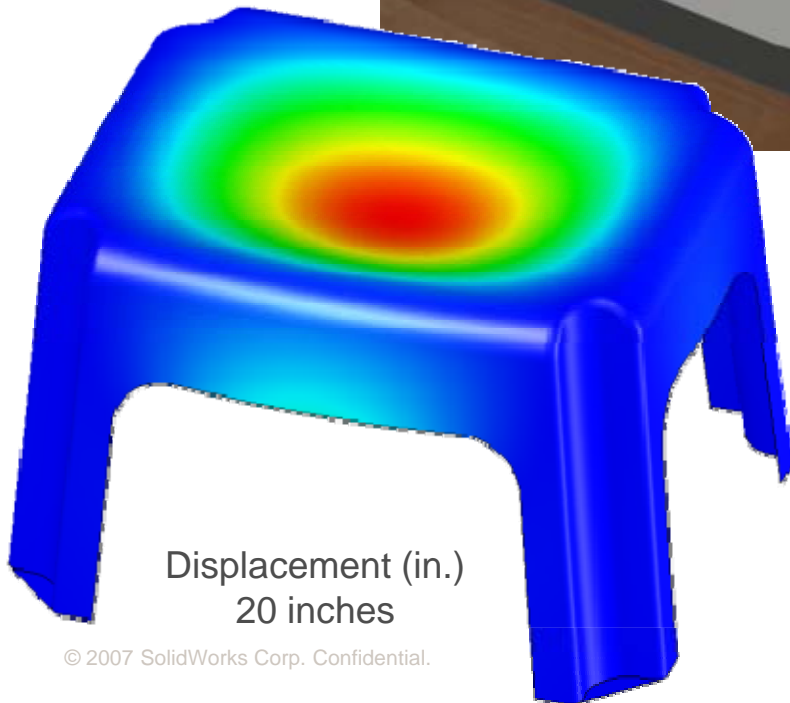
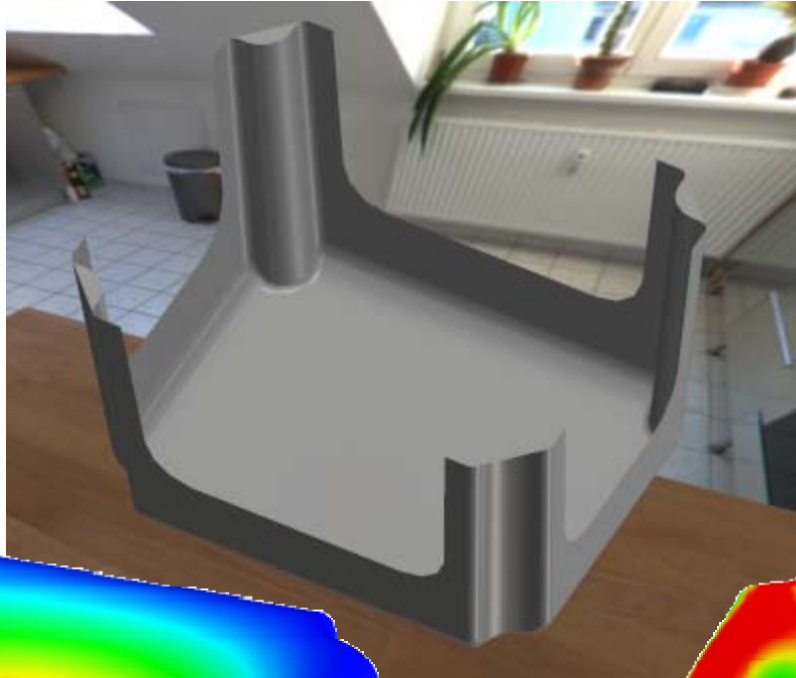
Deep Ribs



31 in<sup>3</sup>  
(+30%)

# Baseline Design – No Ribs

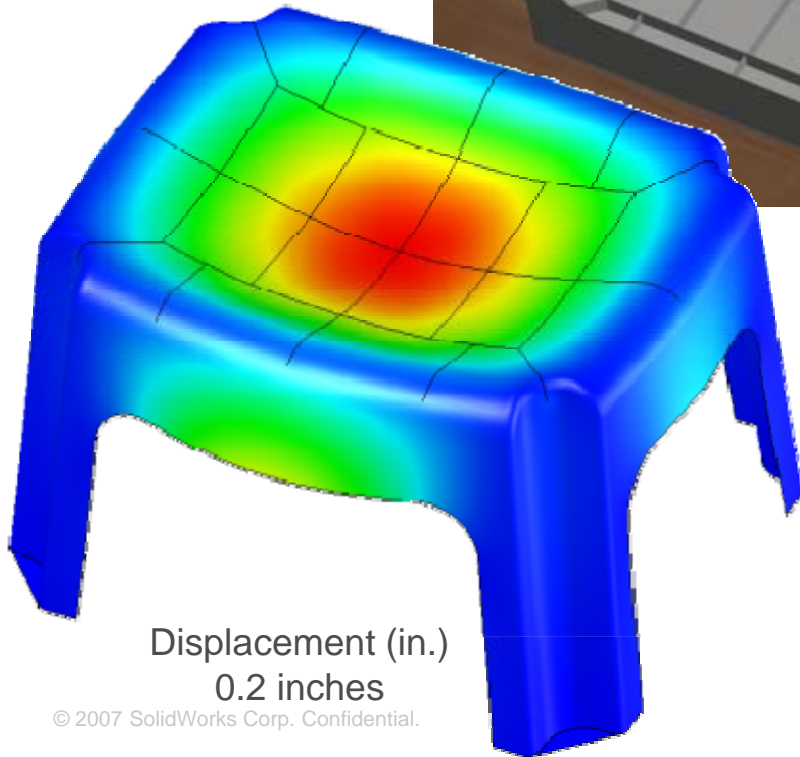
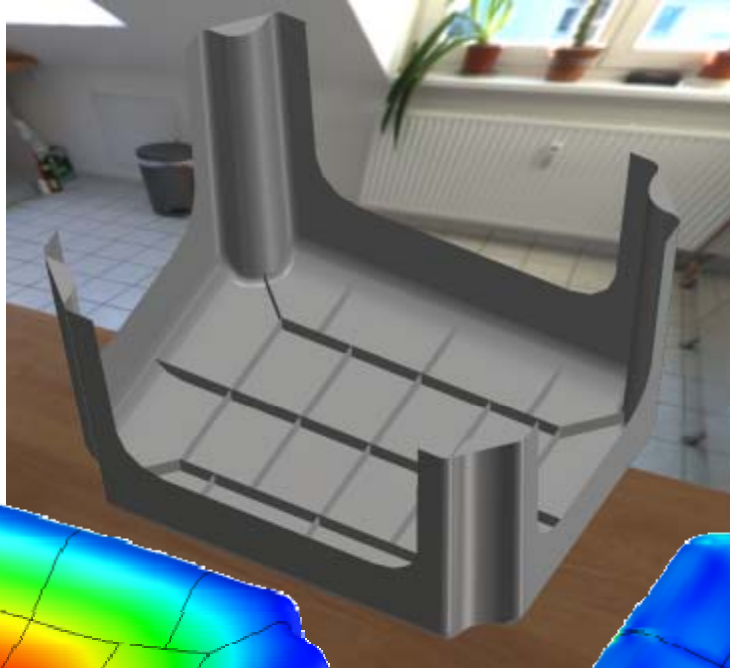
24 in<sup>3</sup>





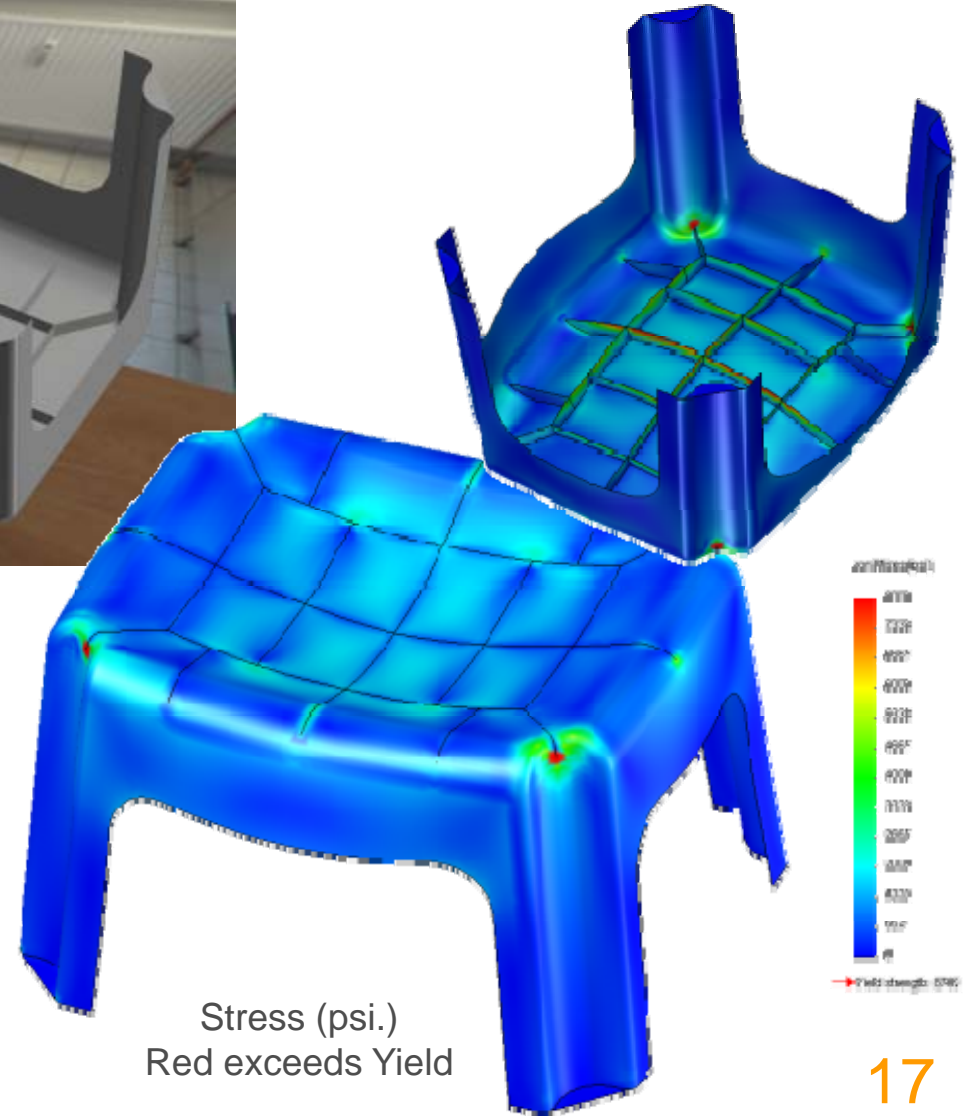
# Option 2 – Shallow Ribs

26.5 in<sup>3</sup>  
(+10%)



Displacement (in.)  
0.2 inches

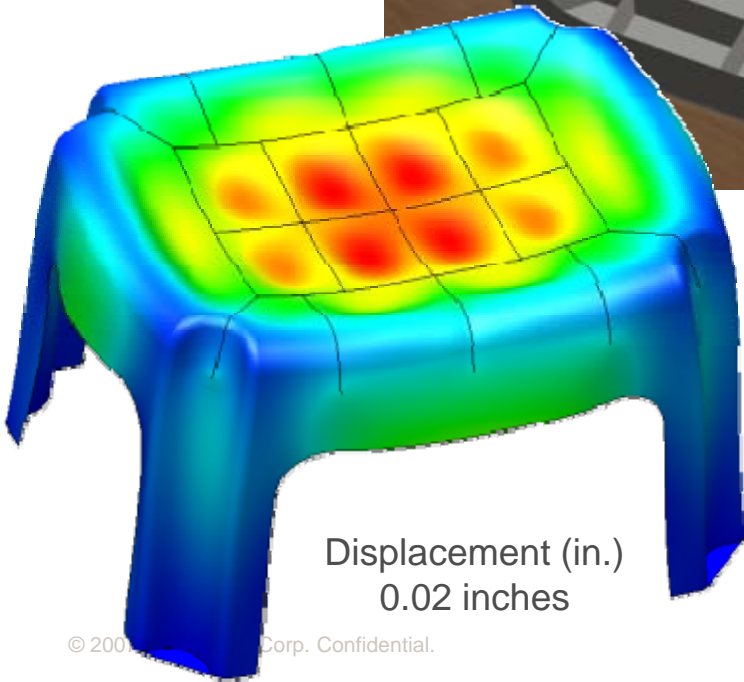
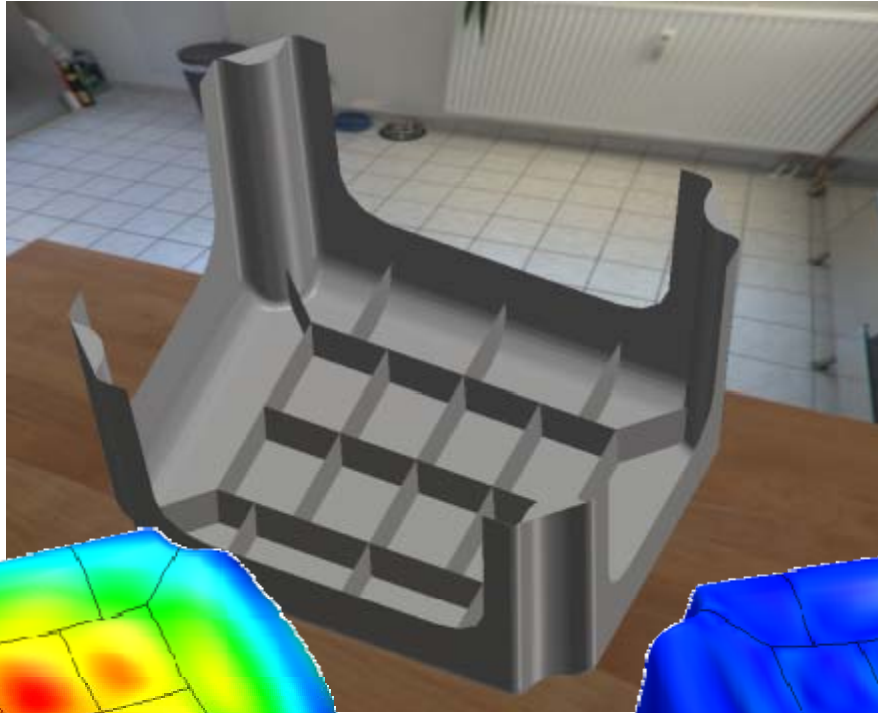
© 2007 SolidWorks Corp. Confidential.



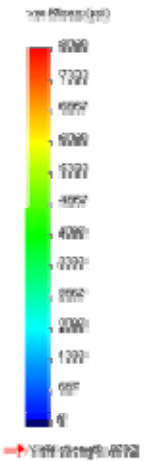
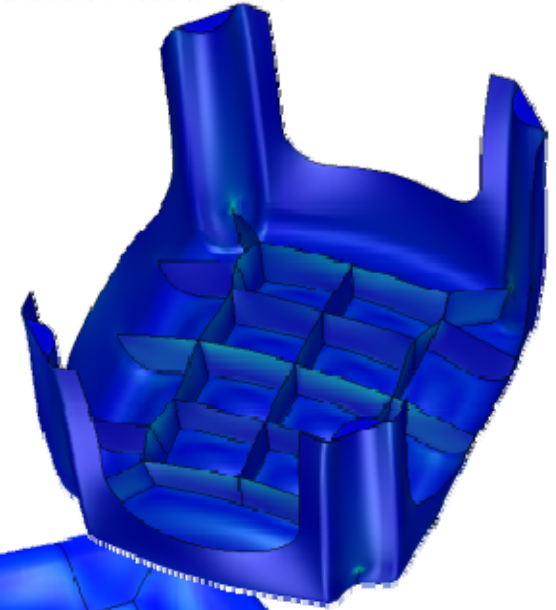
Stress (psi.)  
Red exceeds Yield

# Option 3 – Full Ribs

31 in<sup>3</sup>  
(+30%)



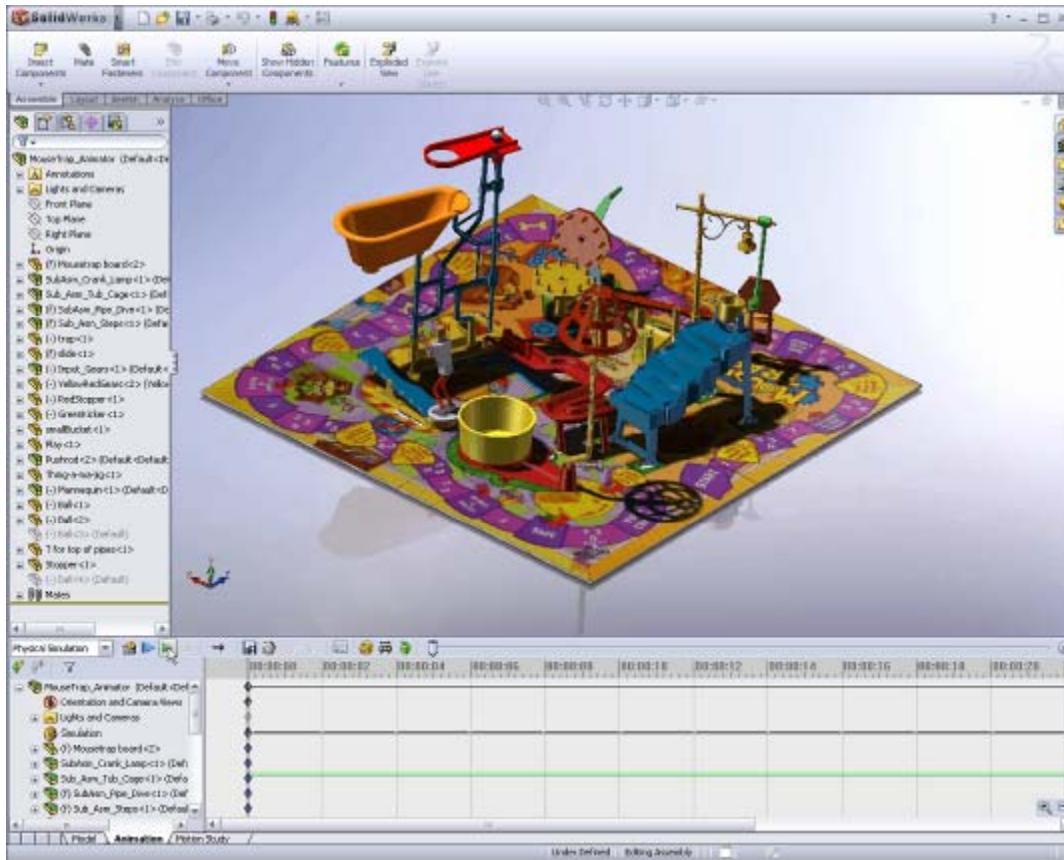
Displacement (in.)  
0.02 inches



Stress (psi.)  
Nothing exceeds Yield

# The Product Development Process...

Will it work?



Is it good enough?



Can it be...

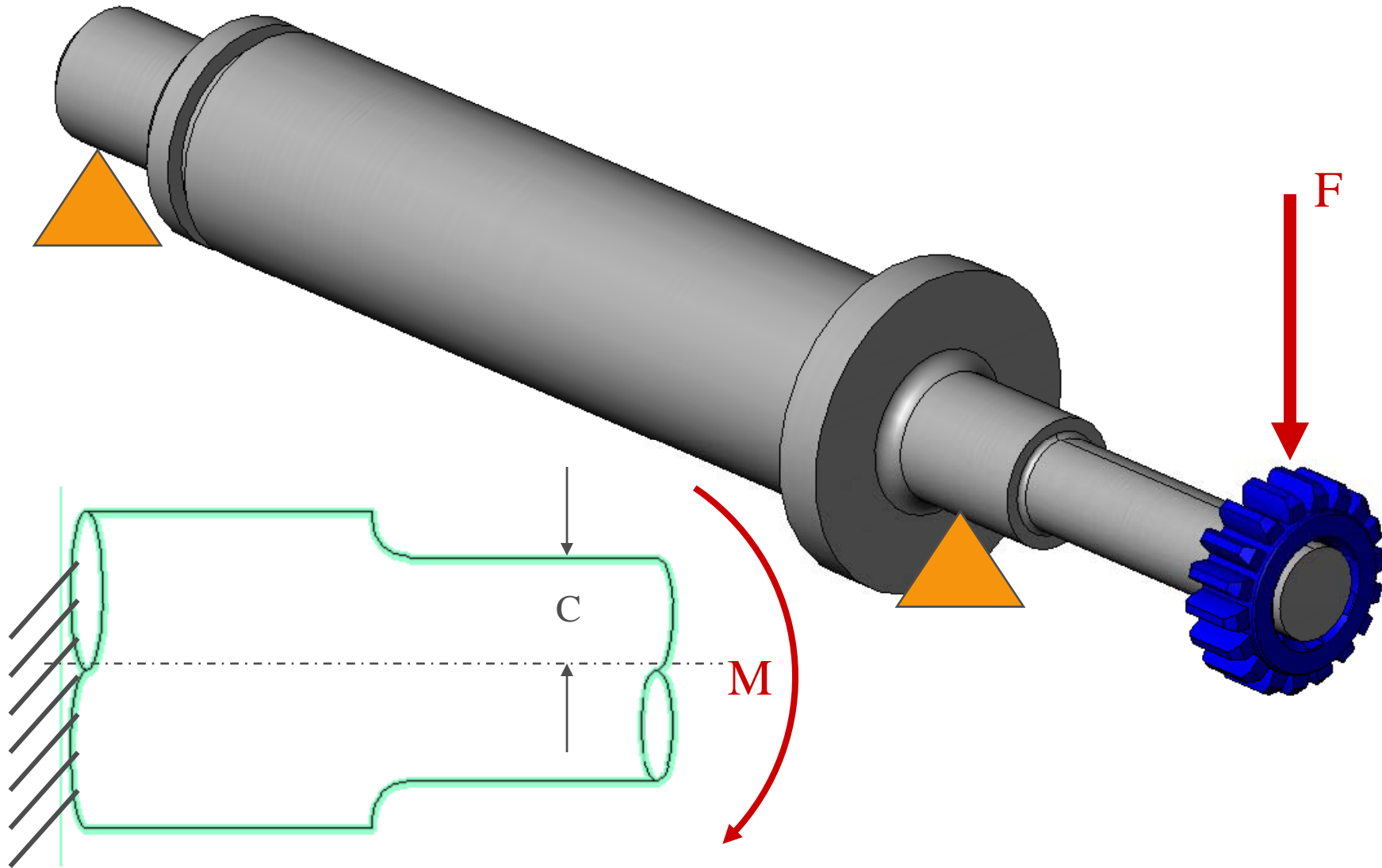
**Better? Faster? Cheaper?**

# How Do Your Engineers Get Answers?

- “We look at a design that worked and scale up/down”
- “We use spreadsheets or MathCAD”
- “We do some quick hand calculations”
- “We test prototypes”

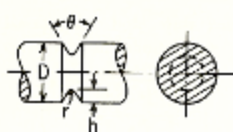
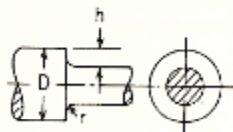


# Is Simulation “Riskier” than a Hand Calc?



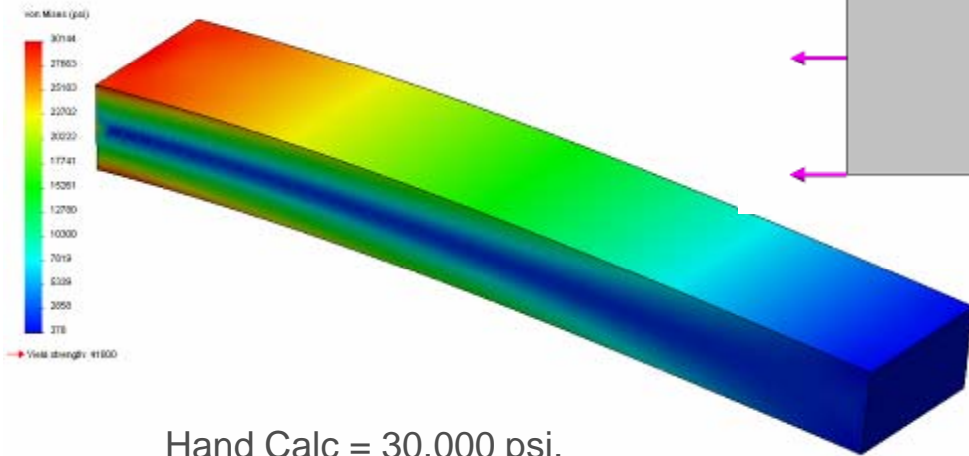
# Is Simulation “Riskier” than a Hand Calc?

**TABLE 37 Factors of stress concentration for elastic stress (*k*) (Continued)**

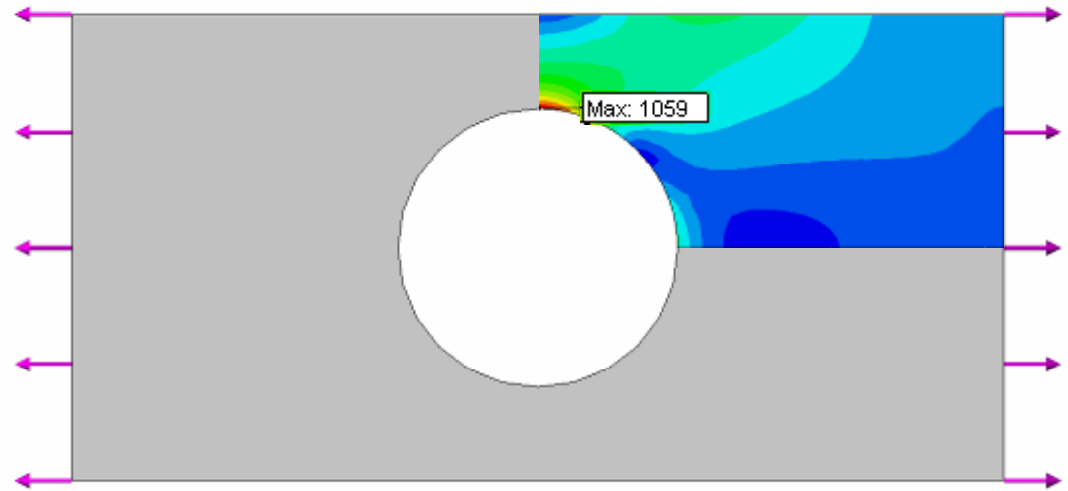
Type of form irregularity or stress raiser	Stress condition and manner of loading	Factor of stress concentration <i>k</i> for various dimensions															
<p>16. V-notch in a circular shaft</p> 	<p>16c. Elastic stress, torsion</p>	<p>The stress concentration factor for the V-notch, <math>k_v</math>, is the smaller of the values</p> $k_y = k_U \quad \text{or} \quad k_y = 1.065k_U - \left[ 0.022 + 0.137 \left( \frac{\theta}{135} \right)^2 \right] (k_U - 1)k_U$ <p>for <math>\frac{r}{D-2h} \leq 0.01</math> and <math>\theta \leq 135^\circ</math> where <math>k_U</math> is the stress concentration factor for a U-notch, case 15c, when the dimensions <math>h</math>, <math>r</math>, and <math>D</math> are the same as for the V-notch and <math>\theta</math> is the notch angle in degrees.</p> <p style="text-align: right;">(Refs. 1 and 44)</p>															
<p>17. Square shoulder with fillet in circular shaft</p> 	<p>17a. Elastic stress, axial tension</p>	$k = K_1 + K_2 \left( \frac{2h}{D} \right) + K_3 \left( \frac{2h}{D} \right)^2 + K_4 \left( \frac{2h}{D} \right)^3$ <p>where</p> <table border="1"> <thead> <tr> <th></th> <th><math>0.25 \leq h/r \leq 2.0</math></th> <th><math>2.0 \leq h/r \leq 20.0</math></th> </tr> </thead> <tbody> <tr> <td><math>K_1</math></td> <td><math>0.927 + 1.149 \sqrt{h/r} - 0.086h/r</math></td> <td><math>1.225 + 0.831 \sqrt{h/r} - 0.010h/r</math></td> </tr> <tr> <td><math>K_2</math></td> <td><math>0.011 - 3.029 \sqrt{h/r} + 0.948h/r</math></td> <td><math>-1.831 - 0.318 \sqrt{h/r} - 0.049h/r</math></td> </tr> <tr> <td><math>K_3</math></td> <td><math>-0.304 + 3.979 \sqrt{h/r} - 1.737h/r</math></td> <td><math>2.236 - 0.522 \sqrt{h/r} + 0.176h/r</math></td> </tr> <tr> <td><math>K_4</math></td> <td><math>0.366 - 2.098 \sqrt{h/r} + 0.975h/r</math></td> <td><math>-0.630 + 0.009 \sqrt{h/r} - 0.117h/r</math></td> </tr> </tbody> </table> <p style="text-align: right;">(Refs. 1, 19, and 47)</p>		$0.25 \leq h/r \leq 2.0$	$2.0 \leq h/r \leq 20.0$	$K_1$	$0.927 + 1.149 \sqrt{h/r} - 0.086h/r$	$1.225 + 0.831 \sqrt{h/r} - 0.010h/r$	$K_2$	$0.011 - 3.029 \sqrt{h/r} + 0.948h/r$	$-1.831 - 0.318 \sqrt{h/r} - 0.049h/r$	$K_3$	$-0.304 + 3.979 \sqrt{h/r} - 1.737h/r$	$2.236 - 0.522 \sqrt{h/r} + 0.176h/r$	$K_4$	$0.366 - 2.098 \sqrt{h/r} + 0.975h/r$	$-0.630 + 0.009 \sqrt{h/r} - 0.117h/r$
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	<p>17b. Elastic stress, bending</p>	$k = K_1 + K_2 \left( \frac{2h}{D} \right) + K_3 \left( \frac{2h}{D} \right)^2 + K_4 \left( \frac{2h}{D} \right)^3$ <p>where</p> <table border="1"> <thead> <tr> <th></th> <th><math>0.25 \leq h/r \leq 2.0</math></th> <th><math>2.0 \leq h/r \leq 20.0</math></th> </tr> </thead> <tbody> <tr> <td><math>K_1</math></td> <td><math>0.927 + 1.149 \sqrt{h/r} - 0.086h/r</math></td> <td><math>1.225 + 0.831 \sqrt{h/r} - 0.010h/r</math></td> </tr> <tr> <td><math>K_2</math></td> <td><math>0.015 - 3.281 \sqrt{h/r} + 0.837h/r</math></td> <td><math>-3.790 + 0.958 \sqrt{h/r} - 0.257h/r</math></td> </tr> <tr> <td><math>K_3</math></td> <td><math>0.847 + 1.716 \sqrt{h/r} - 0.506h/r</math></td> <td><math>7.374 - 4.834 \sqrt{h/r} + 0.862h/r</math></td> </tr> <tr> <td><math>K_4</math></td> <td><math>-0.790 + 0.417 \sqrt{h/r} - 0.246h/r</math></td> <td><math>-3.809 + 3.046 \sqrt{h/r} - 0.595h/r</math></td> </tr> </tbody> </table> <p style="text-align: right;">(Refs. 1, 20, and 48)</p>		$0.25 \leq h/r \leq 2.0$	$2.0 \leq h/r \leq 20.0$	$K_1$	$0.927 + 1.149 \sqrt{h/r} - 0.086h/r$	$1.225 + 0.831 \sqrt{h/r} - 0.010h/r$	$K_2$	$0.015 - 3.281 \sqrt{h/r} + 0.837h/r$	$-3.790 + 0.958 \sqrt{h/r} - 0.257h/r$	$K_3$	$0.847 + 1.716 \sqrt{h/r} - 0.506h/r$	$7.374 - 4.834 \sqrt{h/r} + 0.862h/r$	$K_4$	$-0.790 + 0.417 \sqrt{h/r} - 0.246h/r$	$-3.809 + 3.046 \sqrt{h/r} - 0.595h/r$
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OK...that's pretty clear...

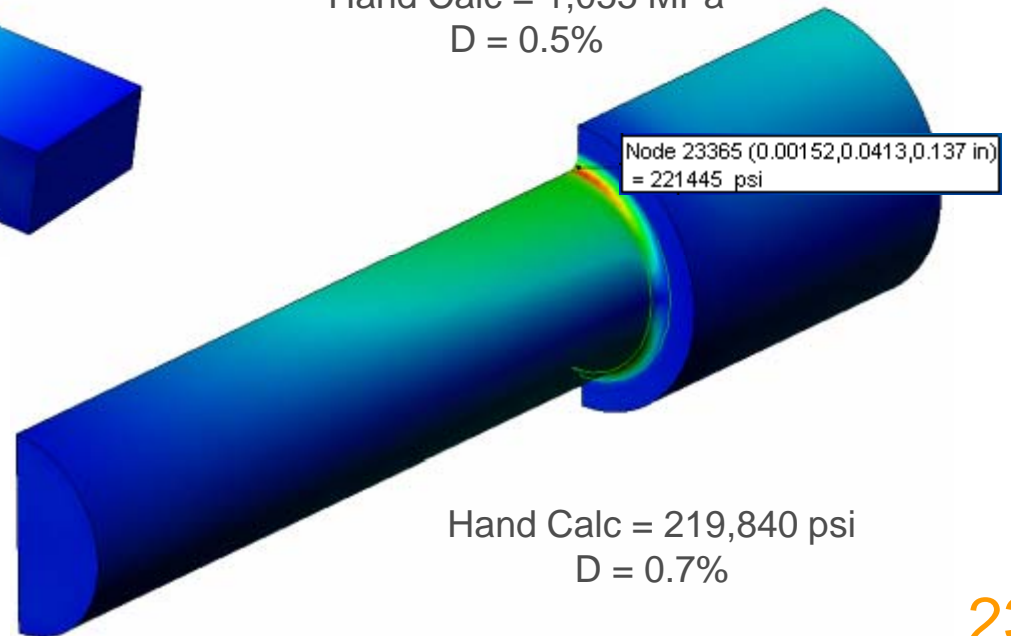
# Is Simulation “Riskier” than a Hand Calc?



Hand Calc = 30,000 psi.  
D = 0.4%



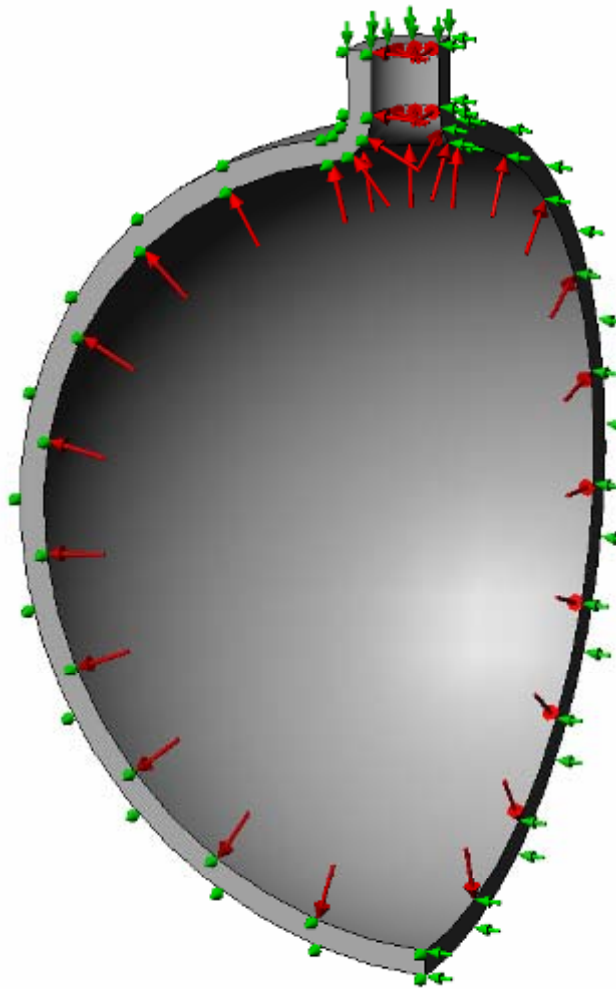
Hand Calc = 1,055 MPa  
D = 0.5%



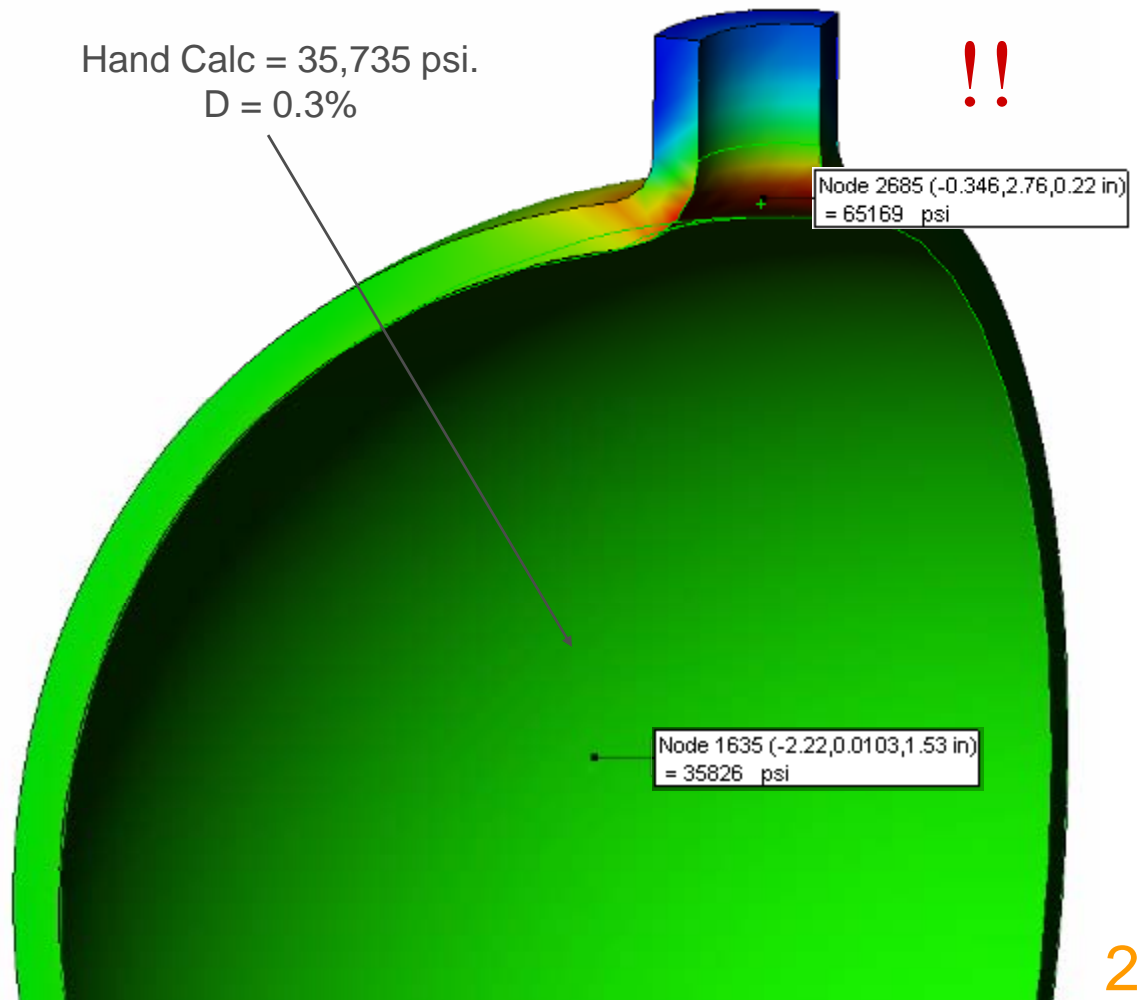
Hand Calc = 219,840 psi  
D = 0.7%

# Is Simulation “Riskier” than a Hand Calc?

$$s = PR/2t = \underline{35,735 \text{ psi}}$$

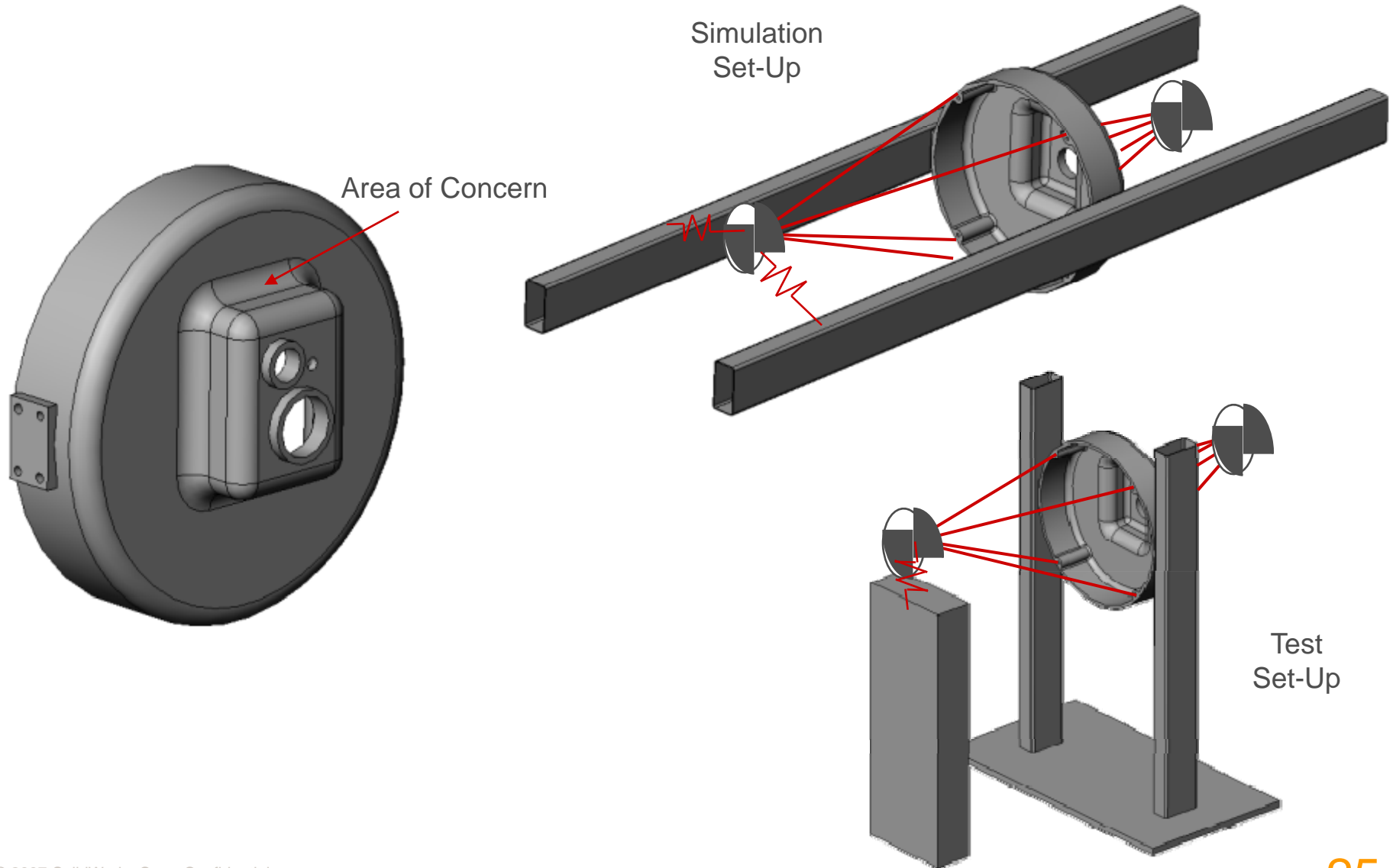


Hand Calc = 35,735 psi.  
D = 0.3%

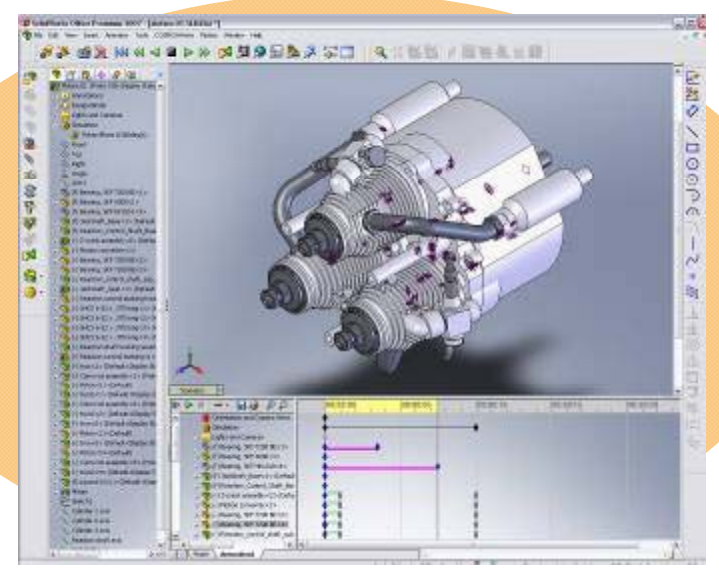
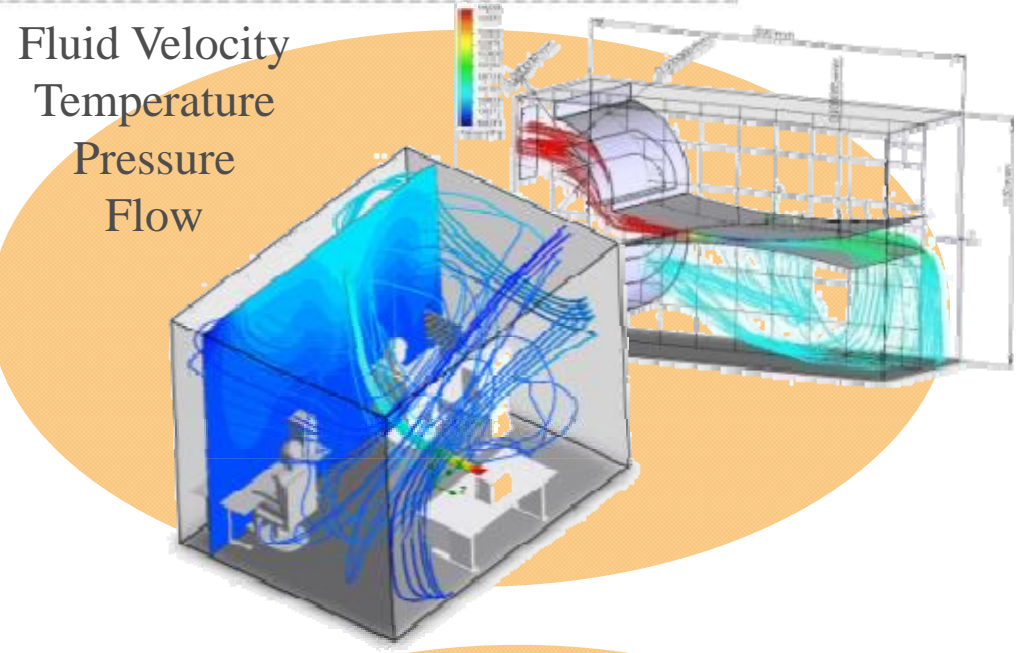
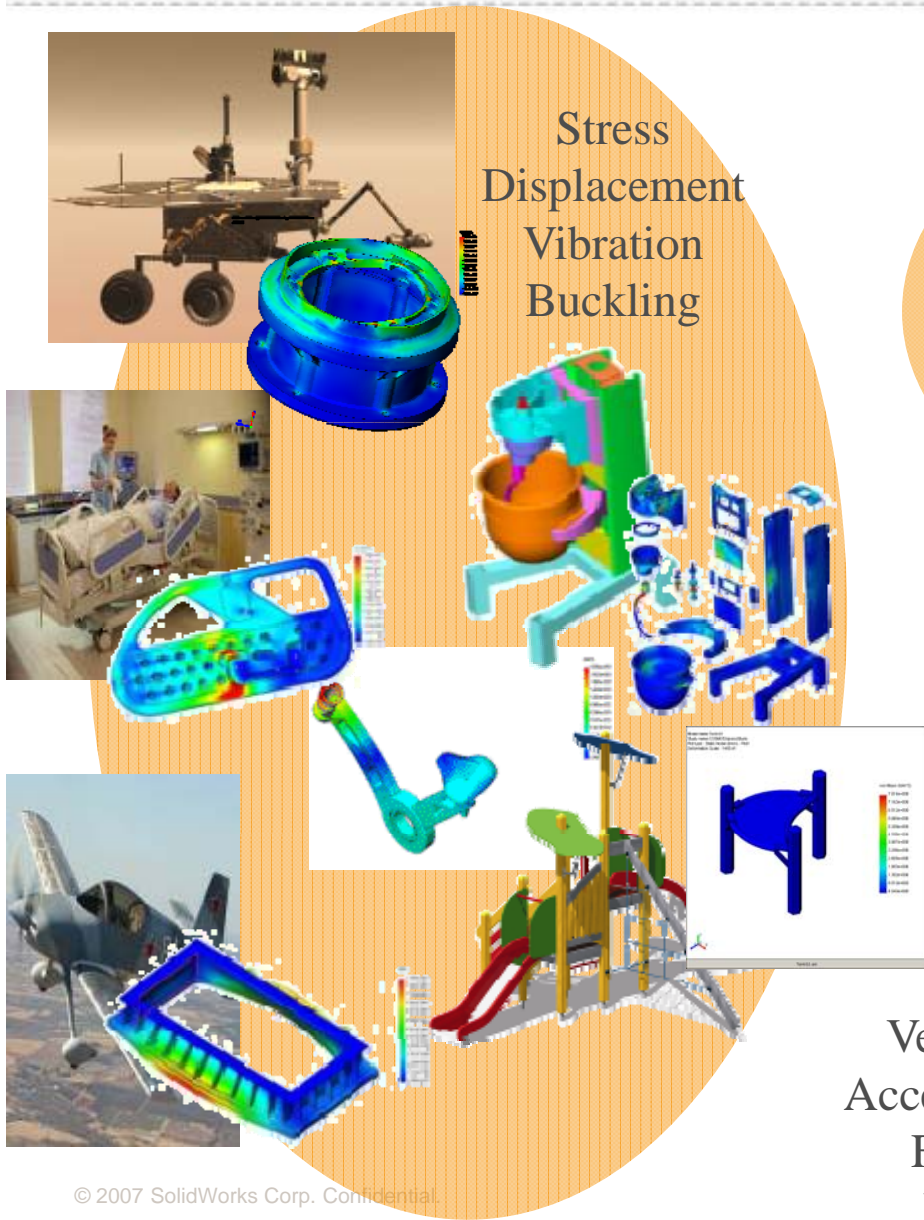




# Is Testing More Reliable Than Simulation?



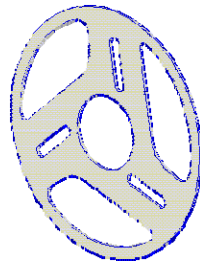
# So...What is Simulation?



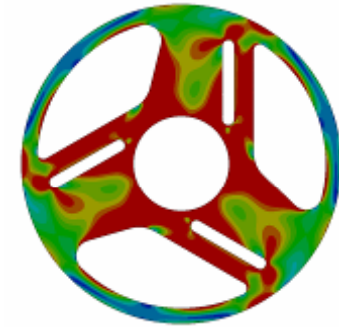
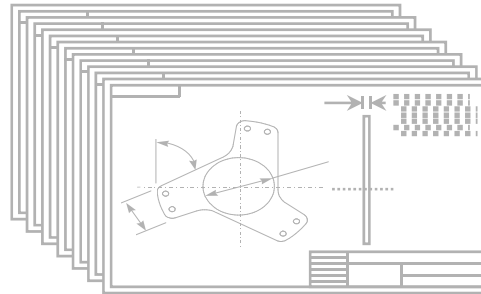
# Test vs. Simulation vs. Design Simulation



Decide



Commit

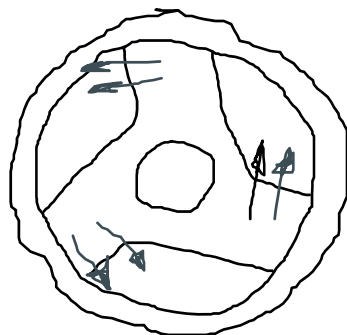


Validate

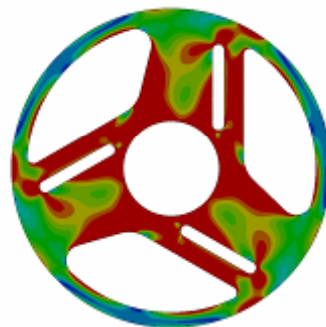
?



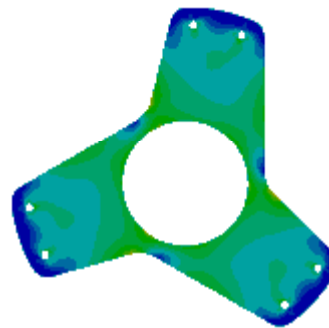
\$



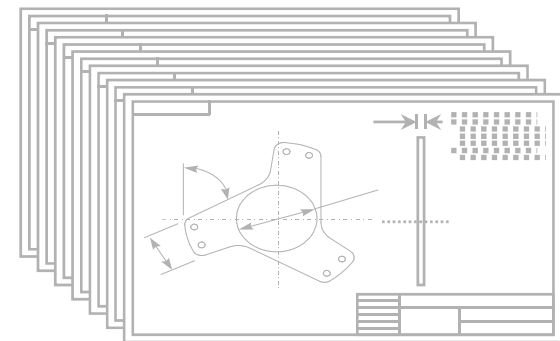
Decide



Validate



Optimize



Commit

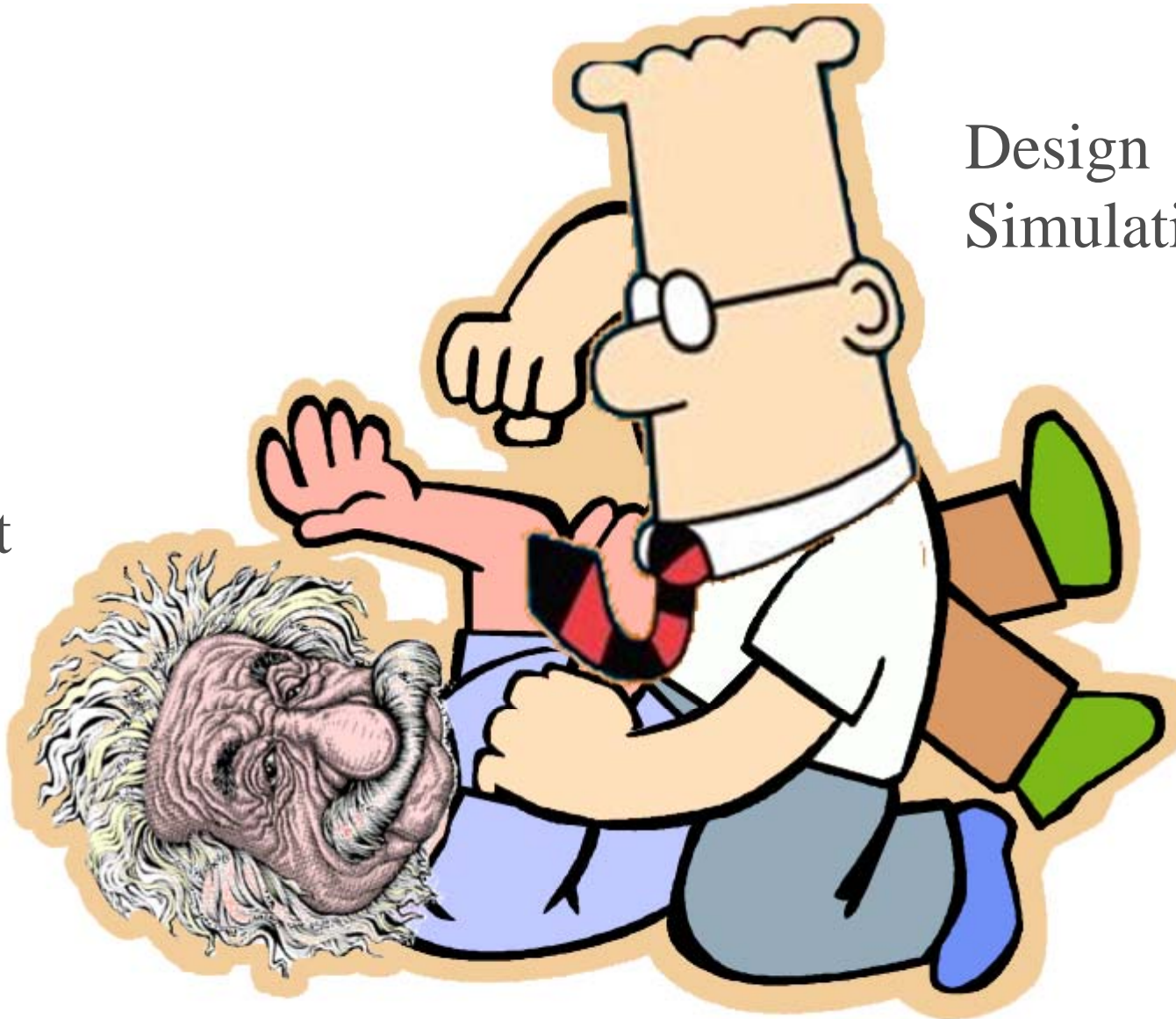
# We Don't Need Design Simulation...

- “We don't need it #1 - Our parts never break”
- “We don't need it #2 - We always get the **best** design on the first try”
- “Simulation takes too long”
- “It doesn't apply to our parts”
- “We don't know how to use it”
- “It requires a specialist”



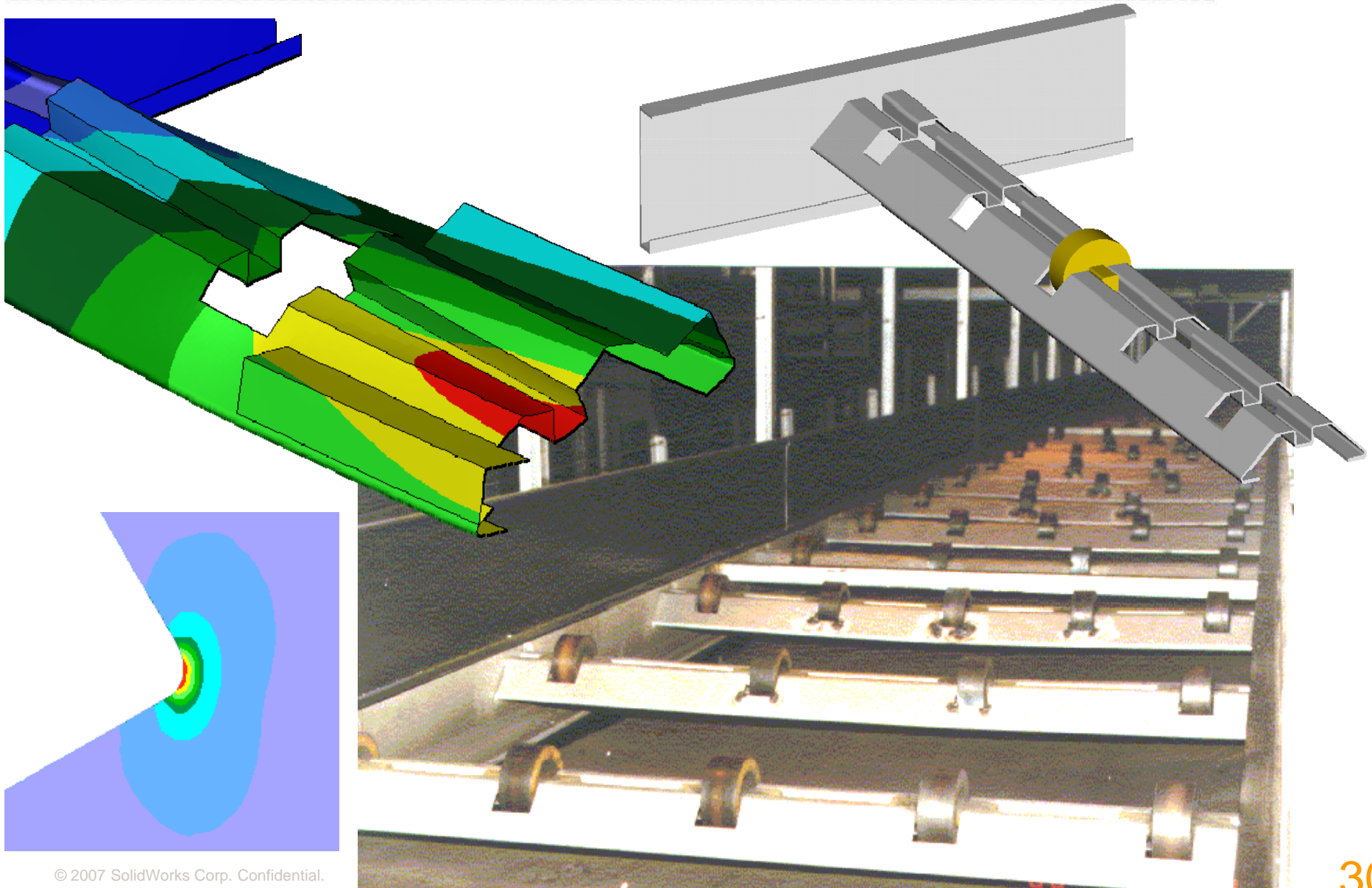
# We Don't Need Design Simulation...

Specialist

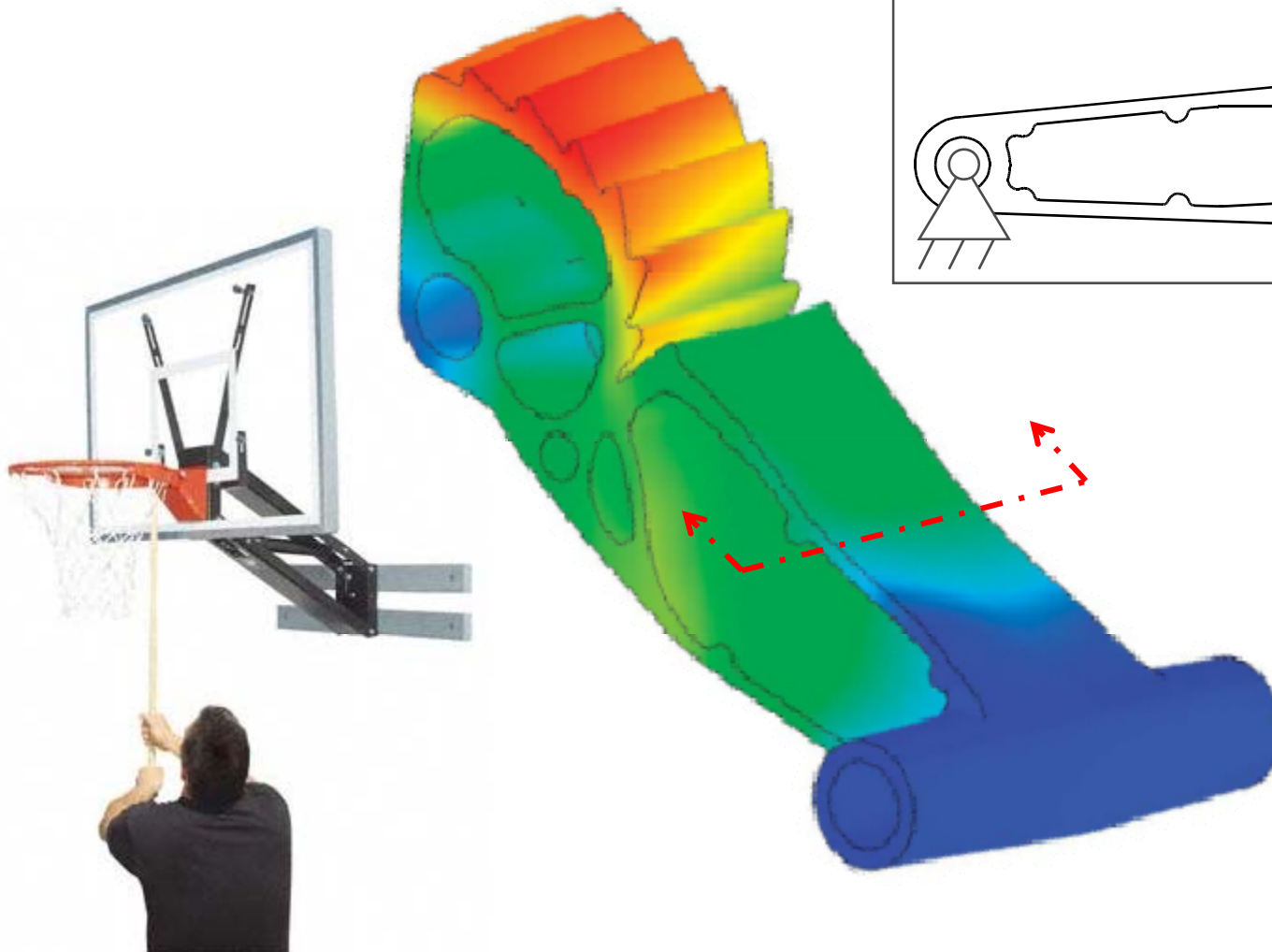


Design  
Simulation

# Asking Too Late...

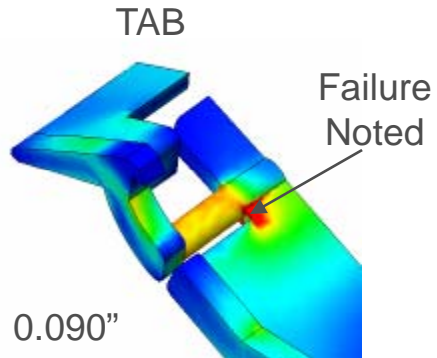


# Asking the Wrong Question...

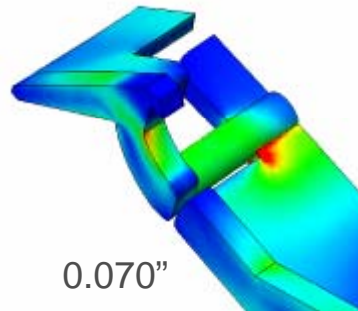


I

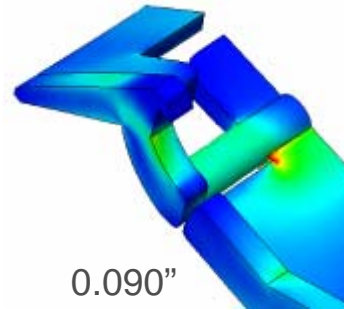
# When Design Simulation is Leveraged...



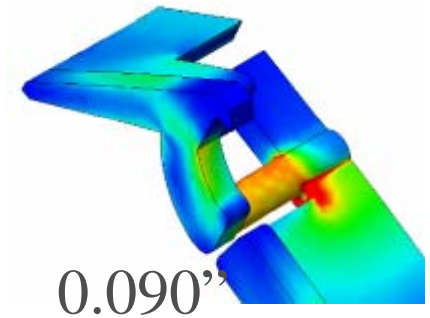
Original Design



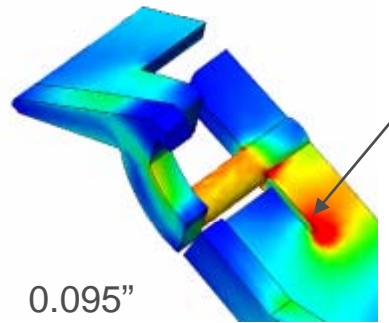
Increase Diameter by 20%



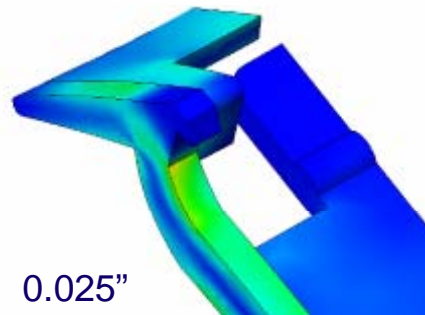
Use Acetal with 10ksi Yield



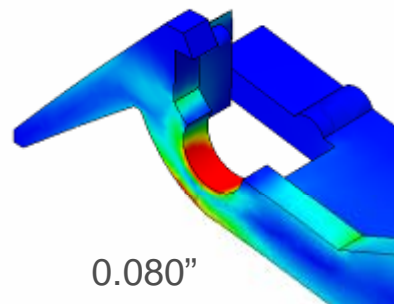
Increase Blend Radii to Max possible



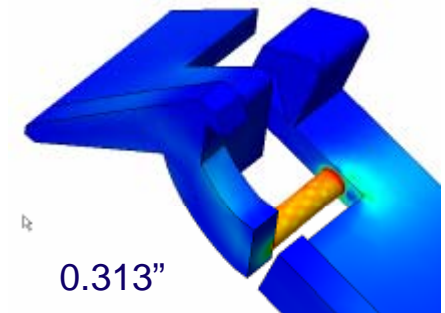
Add Slot



Use Cantilever instead of Torsion Bar



Thin Cantilever to Increase Pivot

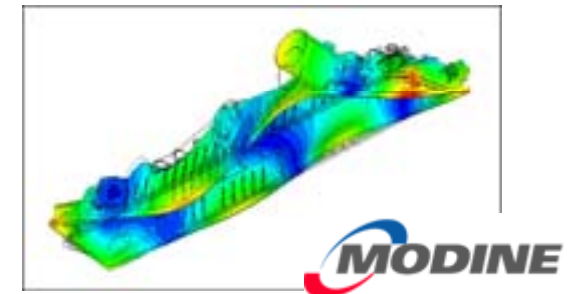
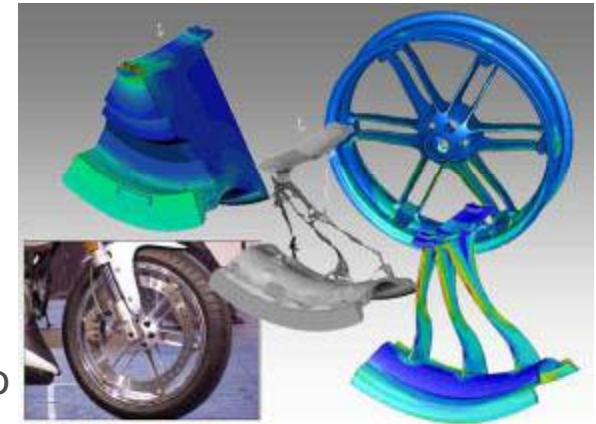


Decrease Diameter by 20%



# Does Design Simulation Work?

- Buell Motorcycle Company
  - *“Simplicity Through Sophisticated Engineering”*
  - Adopted an “Analysis-Driven Design” Strategy that subordinates all design tasks to simulation
- Modine Manufacturing
  - *“CFD/FEA is an expectation by our clients”*
  - Custom app for Sales Engineers allows front-line people to explore iterations without involving experts for FEA & CFD saving nearly \$10K and weeks of development time per iteration
- Rockwell Automation
  - *“Inventive Design”*
  - “Analysis results provide insights to solutions that might otherwise have gone unnoticed”
- John Deere
  - *“Expect to be surprised and disappointed when a new failure mode is discovered in field testing”*
  - Use full machine testing to validate simulation



# Does Design Simulation Work?



- Simulation-Driven Design Benchmark Report – Getting It Right the First Time Best in class manufacturers hit their revenue, cost, launch date, and quality targets for **86%** or more of their products.
- Best in class manufacturers average **1.6 fewer prototypes** than all others.
- Best in class manufacturers of the most complex products get to market **158 days earlier** with **\$1,900,000 lower product development costs**.
- Best in class manufacturers of the simplest products get to market **21 days earlier** with **\$21,000 lower product development costs**.

# What Makes Design Simulation Work?

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- Have realistic expectations and focus simulation where it is best suited



**Snap-on**

**SKIL**



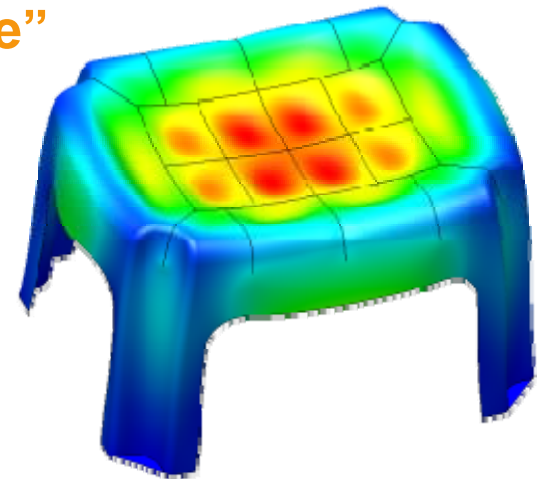
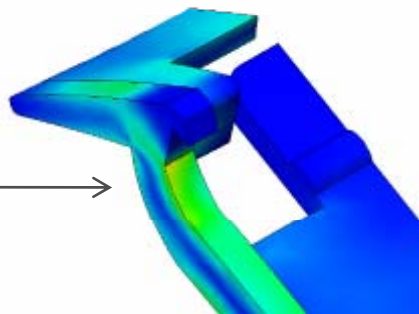
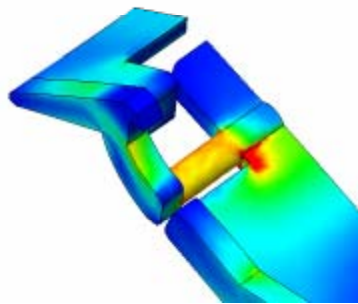
**Milwaukee**

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  - Not reasonable with a hand-off to specialists

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  - Not reasonable with a hand-off to specialists
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  - **“The Proof is in the Prototype”**
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- Don't use design simulation **only** as a glorified “spell-checker” – Use it to drive innovation and optimization at the earliest decision making stage

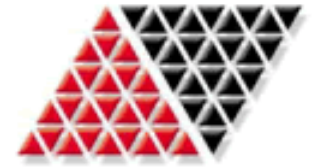


## Closing Remarks...

- Design Simulation is ready for Mainstream use!
- If your company isn't seeing the benefits, consider the implementation
- For maximum benefit, explore all behaviors that can be predicted – Don't limit the tools; Expand the capabilities
  - Remember tool need is driven the questions you need to ask – Not user experience
- Get your “hands dirty” & be a “Devil's Advocate” to really appreciate the opportunities available to you and your company

Thanks!

[vadams@solidworks.com](mailto:vadams@solidworks.com)

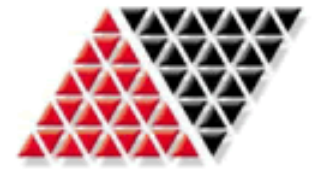


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COMMUNITY

## Q&A Session

Using the Q&A tool, please submit any questions you may have for our panel.





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COMMUNITY

Thank you!

[matthew.ladzinski@nafems.org](mailto:matthew.ladzinski@nafems.org)

